
INSTALLATION MANUAL

EK-501

Local Interface Kit

for Product Code 4036

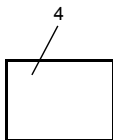
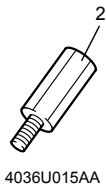
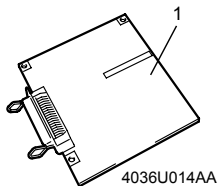
NOTES

- Before installing, be sure to unplug the power cord of the machine.
 - Keep all packing materials out of the reach of children.
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■ **Unpacking the Local Interface Kit**

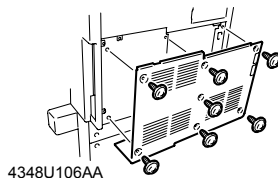
Check that the following accessories are available in the box.

- 1 Local Interface Board1
- 2 Spacer Screw3
- 3 Screw2
- 4 Installation Manual (this manual)1

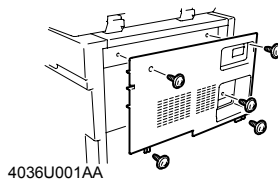


■ **Installing the Local Interface Kit**

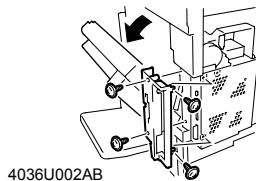
1. Turn off the machine and unplug the power cord from the machine.
2. Remove the lower rear cover (seven screws).



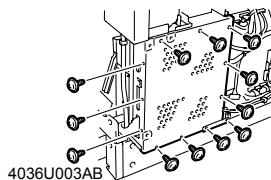
3. Remove the upper rear cover (five screws).

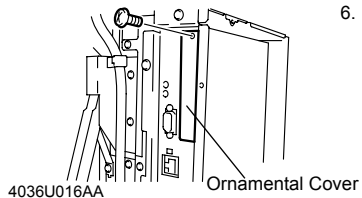


4. Open the right door, and then remove the right rear cover (four screws).

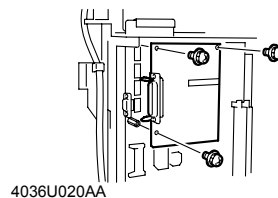


5. Remove the shield cover (twelve screws).

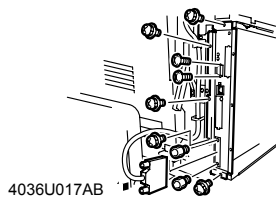




- Remove the ornamental cover from control board cover (one screw).

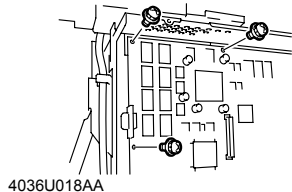


- Connect the local interface board connector to the PJ10 of the control board assy.
- Secure the local interface board in position using three screws which has been removed in step 8.



- Remove screws and disconnect the connector. Then, remove the control board cover (nine screws).

- Reinstall the control board cover (nine screws).

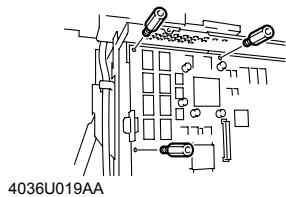


- Remove the three screw fixing the control board assy.

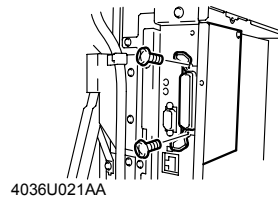
- Secure the connector in position using two screws furnished with the kit.

NOTE

When tightening the screws, make sure that the locks of the connector are raised as shown on the left.



- Install three Spacer Screws furnished with the kit to the control board assy.



- Connect the connector which has been disconnected in step 7.
- Reinstall the shield cover (twelve screws).
- Reinstall the right rear cover (four screws).
- Reinstall the upper rear cover (five screws).
- Reinstall the lower rear cover (seven screws).